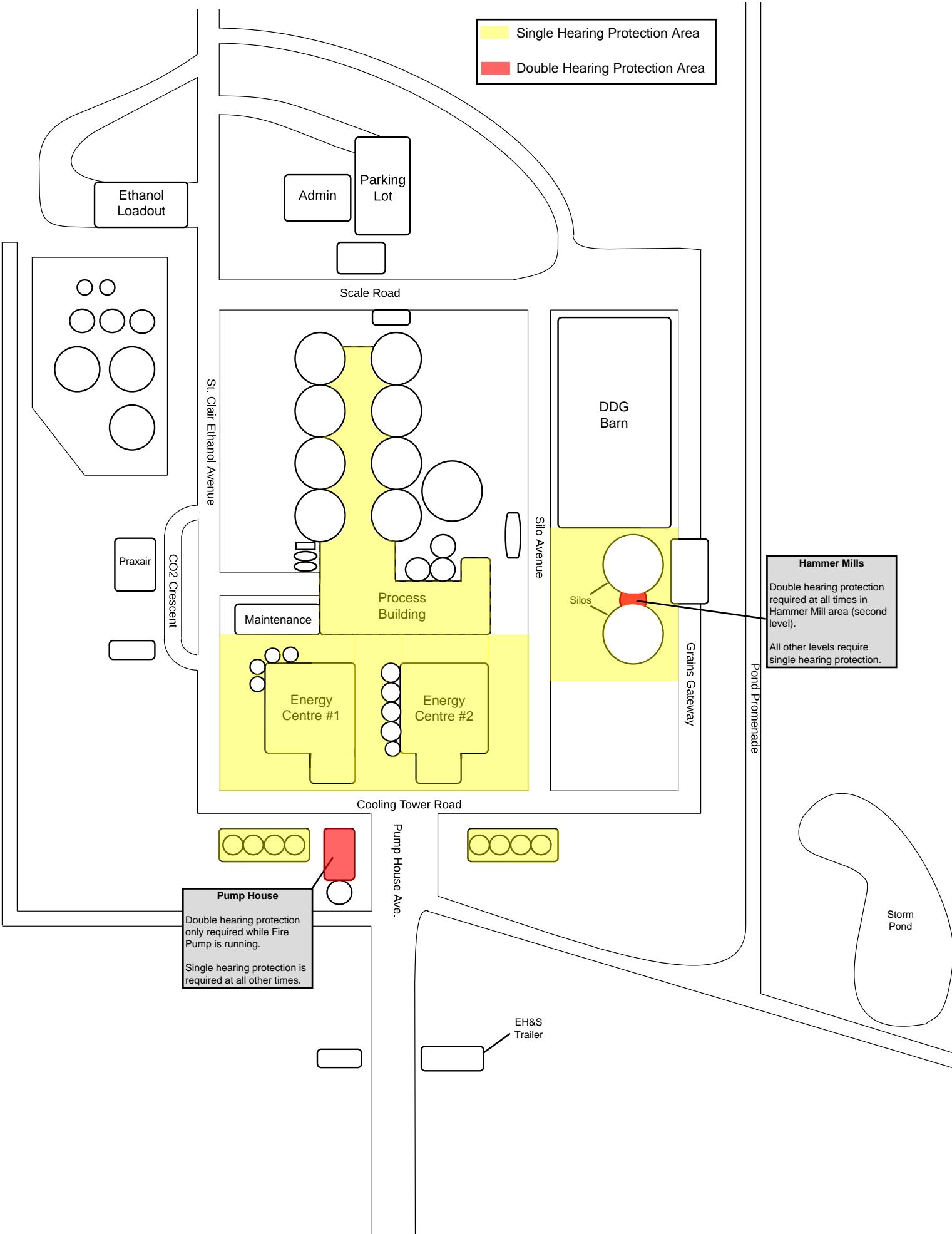


ST. CLAIR ETHANOL PLANT

Hearing Protection Areas

Single Hearing Protection Area

Double Hearing Protection Area



Hammer Mills

Double hearing protection required at all times in Hammer Mill area (second level).

All other levels require single hearing protection.

Pump House

Double hearing protection only required while Fire Pump is running.

Single hearing protection is required at all other times.